

Self-Assembly of Active Bi₂O₃/TiO₂ Visible Photocatalyst with Ordered Mesoporous Structure and Highly Crystallized Anatase

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Bi₂O₃/TiO₂ nanocrystallines with ordered mesoporous structure are synthesized by an evaporation-induced self-assembly method. During liquid-phase photocatalytic degradation of *p*-chlorophenol under visible illumination ($\lambda > 420$ nm), this catalyst exhibits high activity owing to the synergetic effects of both the Bi₂O₃-photosensitization and the unique structural characteristics. The Bi₂O₃-photosensitization of TiO₂ could extend the spectral response from UV to visible area, making the Bi₂O₃/TiO₂ photocatalyst easily activated by visible lights. The ordered mesoporous channels facilitate the diffusion of reactant molecules. Meanwhile, the high surface area could enhance the Bi₂O₃ dispersion, the light harvesting, and the reactant adsorption. Furthermore, the highly crystallized anatase may promote the transfer of photoelectrons from bulk to surface and thus inhibit their recombination with photoholes, leading to enhanced quantum efficiency.

Introduction

Photocatalysis is an active area of research in the field of heterogeneous catalysis owing to its potential applications in environmental cleaning and H-energy production. In most cases, photocatalytic degradation is conducted over the TiO₂ owing to its peculiarities of chemical inertness, no-photocorrosion, low cost, and nontoxicity.¹ However, practical applications of the TiO₂ are still quite limited, mainly due to the low quantum efficiency and the requirement of UV-illuminated activation. Photosensitizing TiO₂ has been proved a promising way to extend spectral response from UV area to visible region.^{2–5} Most studies are focused on the organic photosensitizers while studies on the inorganic photosensitizers have been seldom reported. In the viewpoint of stability, photosensitization of TiO₂ with inorganic substrates is superior over that with organic substrates since the organic compounds usually suffer from degradation during photocatalysis. Bi₂O₃ is an important photosensitizer with a direct band gap of 2.8 eV.⁶ As a result, the Bi₂O₃/TiO₂ could be easily activated by visible lights owing to the photosensitization by Bi₂O₃.^{6,7} Design of TiO₂ with well-defined mesoporous structure is a promising way to achieve high photocatalytic activity since the ordered mesopore channels facilitate fast intraparticle molecular transfer.^{8–10} While the large surface area may enhance the light harvesting, the adsorption for reactant molecules, and even the dispersion of Bi₂O₃ nanoparticles. Meanwhile, a high crystallization degree of photocatalysts is favorable for rapid transfer of photocharges from bulk to surface, which could inhibit the recombination between photoelectrons and holes, leading to enhanced quantum efficiency.^{11,12} However, preparation of semiconductor oxides with both the ordered mesoporous structure and highly crystalline pore wall is usually a challenging task.^{13–15} Although mesoporous TiO₂ has already been synthesized by Antonelli and co-workers in 1995,¹⁶ only a few papers concerning the ordered mesoporous TiO₂ with

crystalline walls have been found in the literature.^{8–10,13–15,17} While the mesoporous crystallized Bi₂O₃/TiO₂ has never been reported so far. In the present paper, we report a new approach to prepare mesoporous Bi₂O₃/TiO₂ nanocrystalline-based evaporation induced self-assembly (EISA) method. During photo-degradation of *p*-chlorophenol under visible light irradiation, this catalyst is much more active than Degussa P-25 and the Bi₂O₃/TiO₂ prepared by traditional sol–gel method. The promoting effects on the activity from the photosensitization, the ordered mesoporous channels, the high surface area, and the high crystallization degree are examined and discussed.

Experimental Section

Catalyst Preparation. The Bi₂O₃/TiO₂ samples were synthesized by the EISA method using EO₂₀PO₇₀EO₂₀ (P123, Aldrich) surfactant as a template. In a typical synthesis, 1.7 g of TiCl₄, 3.0 g of tetrabutyl titanate (Ti(Obu)₄), and a certain amount of Bi(NO₃)₃·5H₂O were added into 12.0 mL of ethanol solution containing 1.0 g of P123. A transparent sol was obtained after being stirred for 1.5 h at 0 °C, which was transferred into a Petri dish to form a uniform thin layer. After being aged at 40 and 100 °C for 24 h, respectively, the precursor was calcined at 350 °C for 4 h (0.5 °C/min) to remove surfactant template and other organic species. The as-prepared samples were denoted as *x*% Bi₂O₃/TiO₂, where *x*% refers to the Bi/Ti molar ratio. For comparison, the Bi₂O₃/TiO₂ samples were also prepared in the traditional sol–gel method without adding P123, which were designated as *x*% Bi₂O₃/TiO₂(SG).

Catalyst Characterization. The crystallographic properties were investigated by X-ray diffraction (XRD, Rigaku D/MAX-2000, Cu K α_1), and the particle size was estimated using the Scherrer equation. The morphologies were observed by a transmission electron microscopy (TEM, JEOL JEM2010). Nitrogen adsorption–desorption isotherms were collected at 77 K by using Quantachrome NOVA 4000e Surface Area & Pore Size Analyzer. Based on the adsorption branches of N₂ adsorption–desorption isotherms, the surface area (*S*_{BET}), pore volume (*V*_p), and pore diameter (*D*_p) were calculated by using

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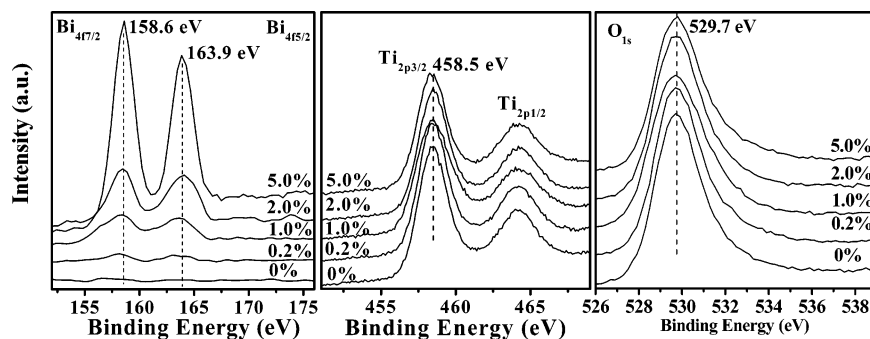


Figure 1. XPS spectra of samples with different Bi/Ti molar ratio.

BET and BJH models, respectively. Light absorbance was measured by UV–visible diffuse reflectance spectroscopy (DRS, MC-2530). Surface electronic states were analyzed by X-ray photoelectron spectroscopy (XPS, Perkin-Elmer PHI 5000C, Al K α). All binding energies were calibrated by using the contaminant carbon (C_{1s} = 284.6 eV) as a reference. The Bi/Ti molar ratios were determined by means of inductively coupled plasma-atomic emission spectroscopy (ICP-AES, Jarrell-Ash Scan 2000).

Activity Test. The photocatalytic degradation of *p*-chlorophenol was carried out at 30 °C in an 80 mL self-designed quartz photochemical reactor containing 0.050 g of catalyst and 50 mL of 1.0 $\times 10^{-4}$ M *p*-chlorophenol aqueous solution. After reaching adsorption equilibrium, the photocatalytic reaction was initiated by irradiating the system with three 150 W xenon lamps located at 30 cm from the reaction solution. All the UV lights with wavelength shorter than 420 nm are removed by a glass filter (JB-420). After reaction for 6 h, the unreacted *p*-chlorophenol was analyzed by a UV spectrophotometer (UV 7504/PC) at its characteristic wavelength (λ = 224 nm), from which the degradation yield was calculated.¹⁸ Preliminary tests demonstrated a good linear relationship between the light absorbance and the *p*-chlorophenol concentration. Only less than 3.0% *p*-chlorophenol decomposed after reaction for 6 h in the absence of either the photocatalyst or the light irradiation and, thus, could be neglected in comparison with the *p*-chlorophenol degraded via photocatalysis. The reproducibility of the photocatalytic degradation was checked by repeating the results at least three times and was found to be within acceptable limits ($\pm 5\%$).

Results and Discussion

Structural Characteristics. As shown in Figure 1, the XPS spectra demonstrated that all the Bi species in the as-prepared samples were present in the form of Bi₂O₃, corresponding to the binding energies (BE) of 158.6 and 163.9 eV in Bi_{4f7/2} and Bi_{4f5/2} levels, respectively.¹⁹ Such BE values were exactly the same as those obtained from pure Bi₂O₃. Meanwhile, the presence of Bi₂O₃ exerted no significant influence on the XPS spectra in either the Ti_{2p} level or the O_{1s} level. These results demonstrated that the Bi₂O₃ was present mainly as a separate phase in the Bi₂O₃/TiO₂ sample, i.e., the Bi species were not incorporated into the TiO₂ lattice. This could be attributed to the bigger size of Bi atom (103 pm) than that of the Ti atom (61 pm), which inhibited the replacement of Ti by Bi in the TiO₂ crystal lattice.²⁰

Figure 2 shows the XRD patterns of the 1.0% Bi₂O₃/TiO₂ sample calcined at different temperatures. The low-angle XRD patterns (left) demonstrated that the Bi₂O₃/TiO₂ sample calcined at 300–350 °C displayed well-resolved peaks indicative of (100), (110), and (200) diffractions, suggesting a highly ordered

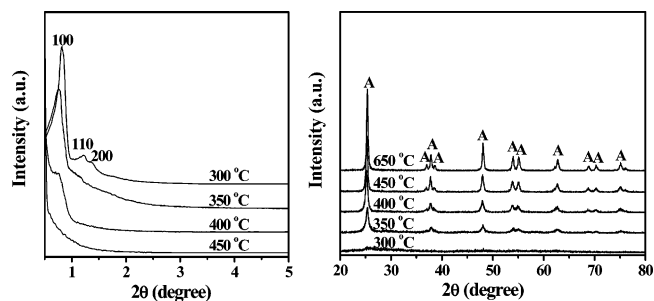


Figure 2. Low-angle XRD (left) and wide-angle XRD (right) patterns of 1.0% Bi₂O₃/TiO₂ calcined at elevated temperatures.

two-dimensional hexagonal mesoporous structure.²¹ Increasing calcination temperature resulted in a gradual decrease of diffractive strength, showing a decrease in ordering degree of mesoporous structure. The principal diffractive peak (100) was still clearly observed even after being calcined at 400 °C, showing a relatively good thermal stability of the mesoporous structure. Further increase of the calcination temperature to 450 °C caused a complete collapse of the mesoporous structure, corresponding to the total disappearance of diffractive peaks. The wide-angle XRD patterns (right) revealed that the Bi₂O₃/TiO₂ sample calcined at 300 °C was present in amorphous state. After being calcined at 350 °C, the Bi₂O₃/TiO₂ sample displayed crystallized anatase phase corresponding to the characteristic diffractive peaks around 2θ of 25.2, 37.9, 47.8, 53.8, 55.0, 62.1, 62.7, 68.8, 70.3, and 75.1°, respectively. The crystallization degree could be enhanced slightly with the further increase of calcination temperature. No significant signals indicative of rutile appeared even after being calcined at 650 °C, indicating an excellent thermal stability against phase transformation. Based on the above results, we chose 350 °C as the optimum calcination temperature since the Bi₂O₃/TiO₂ calcined at that temperature displayed both the ordered mesoporous structure and highly crystallized anatase. No significant diffractive peaks indicative of Bi₂O₃ phase were observed in the Bi₂O₃/TiO₂ sample regardless of the calcination temperature, obviously owing to the extremely high dispersion.

As shown in Figure 3, all the Bi₂O₃/TiO₂ samples with Bi/Ti molar ratio ranging from 0 to 5.0% displayed typical type-IV N₂ adsorption–desorption isotherms with H₁ hysteresis indicative of mesoporous structure.²² The attached pore size distribution demonstrated a narrow pore diameter range. Based on the N₂ adsorption–desorption isotherms, the surface area (*S*_{BET}), pore volume (*V*_p), and pore diameter (*D*_p) were calculated. As shown in Table 1, all the Bi₂O₃/TiO₂ samples (including the undoped TiO₂) obtained via the EISA method exhibited much higher *S*_{BET} than either the P-25 or the Bi₂O₃/TiO₂ (SG) obtained by the traditional sol–gel method, which could mainly be attributed to the presence of mesoporous

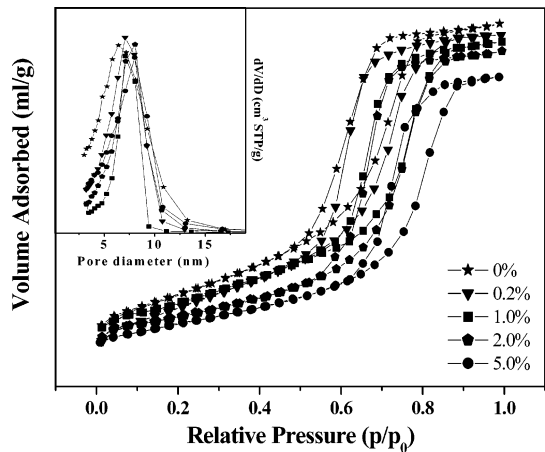


Figure 3. N₂ adsorption–desorption isotherms of Bi₂O₃/TiO₂ calcined at 350 °C. The inset is pore size distribution.

TABLE 1: Structural Parameters and Catalytic Properties of Different Photocatalysts^a

sample	cal temp (°C)	<i>S</i> _{BET} (m ² /g)	<i>V</i> _p (mL/g)	<i>D</i> _p (nm)	<i>E</i> _g (eV)	degradation (%)
TiO ₂	350	174	0.33	6.6	3.2	3
0.20% Bi ₂ O ₃ /TiO ₂	350	168	0.30	7.0	3.0	26
1.0% Bi ₂ O ₃ /TiO ₂	350	167	0.29	7.2	2.8	49
2.0% Bi ₂ O ₃ /TiO ₂	350	158	0.27	7.6	2.8	39
5.0% Bi ₂ O ₃ /TiO ₂	350	147	0.26	7.8	2.8	21
1.0% Bi ₂ O ₃ /TiO ₂	300	211	0.34	8.7	2.8	3
1.0% Bi ₂ O ₃ /TiO ₂	400	105	0.21	8.9	2.8	42
1.0% Bi ₂ O ₃ /TiO ₂ (SG)	350	42	0.19	22	2.8	30
P-25	as-received	45	0.20	20	3.1	3

^a Reaction conditions: 0.050 g of photocatalyst and 50 mL of 1.0 × 10^{−4} M *p*-chlorophenol aqueous solution, three 150 W xenon lamps (cutoff at 420 nm by a glass filter) 30 cm away from the reaction solution, reaction temperature 303 K, stirring rate 1000 rpm, and reaction period 6 h.

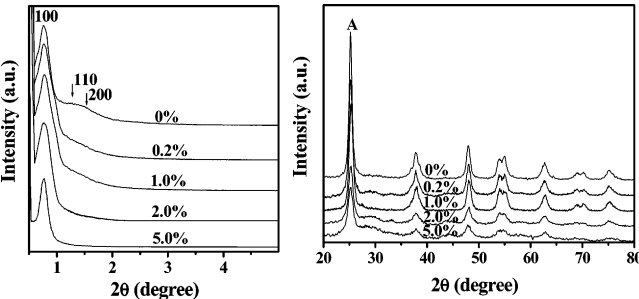


Figure 4. Low-angle XRD (left) and wide-angle XRD (right) of Bi₂O₃/TiO₂ calcined at 350 °C.

structure. For the Bi₂O₃/TiO₂ samples, both *S*_{BET} and *V*_p decreased while the *D*_p increased with enhanced Bi-content, which could be attributed to the blockage of the micropores in the TiO₂ by Bi₂O₃ species.

Figure 4 shows the XRD patterns of Bi₂O₃/TiO₂ samples with different Bi/Ti molar ratios after being calcined at 350 °C. The wide-angle XRD patterns demonstrated that all the samples were present in well-crystallized anatase. No significant shifts of the principal diffraction peaks were observed, indicating that Bi₂O₃ was present in a separate phase adsorbed by TiO₂ rather than incorporated into the TiO₂ lattice, which was in good accordance

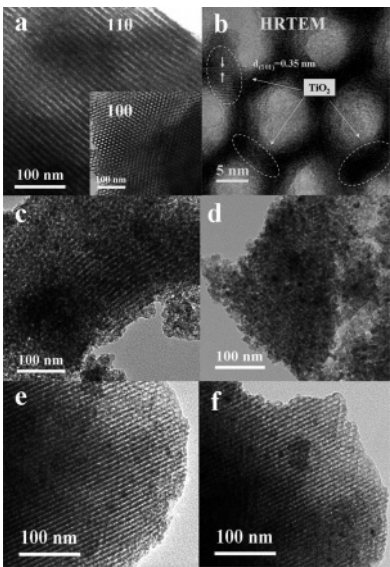


Figure 5. Representative TEM morphologies of 1.0% Bi₂O₃/TiO₂ calcined at 350 °C (a, b), 1.0% Bi₂O₃/TiO₂ calcined at 400 °C (c), and 450 °C (d), 2.0% Bi₂O₃/TiO₂ calcined at 350 °C (e), and 5.0% Bi₂O₃/TiO₂ calcined at 350 °C (f).

with the conclusion from aforementioned XPS spectra. The Bi₂O₃ species were highly distributed in the TiO₂, and thus, no significant diffractive peaks indicative of Bi₂O₃ phase could be observed even at Bi/Ti molar ratio up to 5.0%. However, the crystallization degree of Bi₂O₃/TiO₂ decreased slightly with the increase of Bi/Ti molar ratio, since the presence of Bi₂O₃ disturbed the crystallization process during calcination.²³ The attached low-angle XRD patterns further confirmed that the presence of Bi₂O₃ had very little or even no influence on the ordering degree of the mesoporous structure.

The TEM images (Figure 5a) of the 1.0% Bi₂O₃/TiO₂ calcined at 350 °C displayed highly ordered mesoporous channels with average diameter of ~7.0 nm. The HRTEM image (Figure 5b) showed that the average thickness of the pore walls was ~4.0 nm. Such pore walls were comprised of highly crystallized anatase with the crystalline lattice of 0.35 nm.²⁴ No significant Bi₂O₃ particles were observed in the pore channels and on the outer surface, implying the extremely high dispersion of the Bi₂O₃ particles, which was consistent with the above conclusion from XRD patterns. The increase of Bi content in the Bi₂O₃/TiO₂ had no considerable effect on the mesoporous structure. But higher Bi content resulted in the appearance of the Bi₂O₃ particles in the pore channels (Figure 5e) and even on the outer surface (Figure 5f). Figure 5c demonstrated that calcination of the 1.0% Bi₂O₃/TiO₂ at 400 °C partially damaged the mesoporous structure. As shown in Figure 5d, the mesoporous structure was completely destroyed after being calcined at 450 °C, which was in good accordance with the results from low-angle XRD patterns.

Optical Properties. As shown in Figure 6a, UV–vis DRS spectra revealed that the undoped TiO₂ displayed no significant absorbance for visible lights due to the large energy gap of TiO₂ (3.2 eV). The Bi₂O₃/TiO₂ calcined at 350 °C showed spectral response in the visible region (λ = 400–600 nm), and the absorbance became stronger with the increase of Bi content from 0.20 to 1.0%. However, further increase of the Bi content had very little influence on the light absorbance. The band energy gap could be calculated by using (α*hν*)² = *k*(*hν* − *E*_g), where α is the absorption coefficient *k* is the parameter that related to the effective masses associated with the valence and conduc-

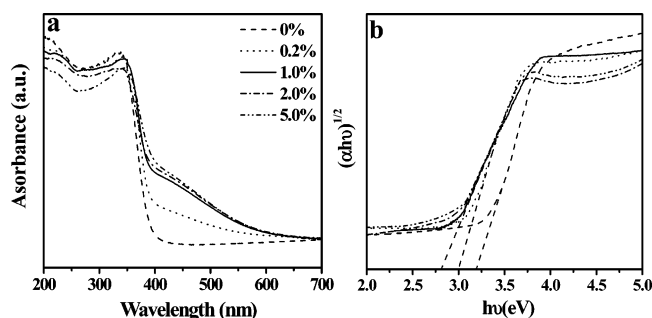


Figure 6. (a) UV-vis DRS spectra and (b) the optical absorption edges (eV) of Bi₂O₃/TiO₂ samples calcined at 350 °C.

tion bands, n is $1/2$ for a direct transition, $h\nu$ is the absorption energy, and E_g is the band gap energy.^{25–26} Plotting $(\alpha h\nu)^{1/2}$ versus $h\nu$ based on the spectral response in Figure 6a gave the extrapolated intercept corresponding to the E_g value (see Figure 6b). As shown in Table 1, the E_g of the Bi₂O₃/TiO₂ calcined at 350 °C decreased with the increase of Bi/Ti ratio from 0.2 to 1.0%. The 1.0% Bi₂O₃/TiO₂ displayed the E_g of 2.8 eV, which was exactly the same as that of the pure Bi₂O₃. The Bi₂O₃/TiO₂(SG) and the 1.0% Bi₂O₃/TiO₂ calcined at either 300 or 400 °C displayed similar E_g values, suggesting that the spectral response in the visible region of the Bi₂O₃/TiO₂ mainly resulted from Bi₂O₃ photosensitization.⁶ Briefly, the Bi₂O₃ photosensitizer with narrow energy gap (2.8 eV) could be easily activated by visible lights and induced photoelectrons and holes. In the absence of TiO₂, these electrons and holes might recombine rapidly owing to the narrow energy gap, leading to the quenching of spectral response. In Bi₂O₃/TiO₂, the photoelectrons could easily transfer from the conduct band (CB) of Bi₂O₃ to the neighboring CB of TiO₂. Thus, the recombination between photoelectrons and holes could be effectively inhibited, leading to the strong response in visible area.

Photocatalytic Activity. Table 1 summarizes the activities of various catalysts during photocatalytic degradation of *p*-chlorophenol under irradiation with visible lights (>420 nm). Both the pure TiO₂ prepared by EISA and P-25 available commercially were inactive since these two catalysts could not be activated by visible lights due to a big energy band gap (3.2 eV). Modification of TiO₂ with Bi₂O₃ resulted in abrupt increase of the photocatalytic activity owing to the Bi₂O₃-photosensitization. However, very high Bi content (Bi/Ti molar ratio >2.0%) was harmful for the activity because of the agglomeration of the Bi₂O₃ particles. On one hand, the lower dispersion of Bi₂O₃ reduced its photosensitizing effect, leading to the poor harvesting for visible lights. On the other hand, the big Bi₂O₃ particles resulted in partial blockage of mesoporous channels (see Figure 5f), which may retard the diffusion of reactant molecules.

From Table 1, one could find that the 1.0% Bi₂O₃/TiO₂ obtained via EISA exhibited much higher activity than the 1.0% Bi₂O₃/TiO₂(SG) obtained via the conventional sol-gel method. Since both catalysts exhibited nearly the same crystallization degree of anatase, the higher activity of Bi₂O₃/TiO₂ obtained via EISA could be attributed to its higher S_{BET} , which could enhance the light harvesting and the adsorption for reactant molecules.^{8–10,27} Meanwhile, the high S_{BET} was favorable for the dispersion of Bi₂O₃ nanoparticles in the TiO₂, leading to enhanced photosensitizing effect. Furthermore, the ordered mesoporous channels also facilitated the diffusion of reactant molecules.

Considering the effect of calcination temperature on the activity, one could see from Table 1 that the 1.0% Bi₂O₃/TiO₂

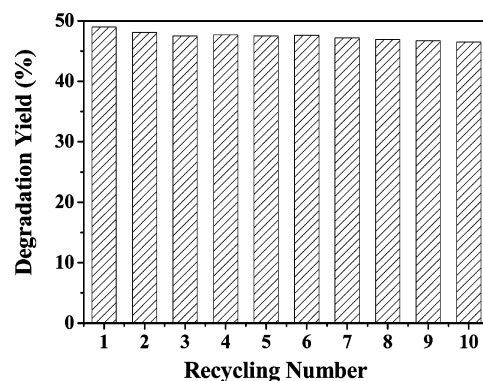


Figure 7. Recycling test of 1.0% Bi₂O₃/TiO₂ calcined at 350 °C. Reaction conditions are given in Table 1.

calcined at 300 °C exhibited much lower activity than the 1.0% Bi₂O₃/TiO₂ calcined at 350 °C, though it possessed a higher ordering degree of mesoporous structure and higher S_{BET} (Table 1). An important reason was that the 1.0% Bi₂O₃/TiO₂ calcined at 300 °C was present in amorphous state while the 1.0% Bi₂O₃/TiO₂ calcined at 350 °C was present in crystallized anatase. The high crystallization degree of anatase facilitated the rapid transfer of photoelectrons from bulk to the surface, which could effectively inhibit the recombination between photoelectrons and holes, leading to enhanced quantum efficiency.^{11–12} However, calcination Bi₂O₃/TiO₂ at high temperature (>400 °C) caused an abrupt decrease in activity, which could be mainly attributed to the damage of mesoporous structure (see Figure 5c and d), taking into account that the crystallization degree of anatase even increased slightly (see Figure 2).

Based on the above results, one could conclude that the 1.0% Bi₂O₃/TiO₂ calcined at 350 °C exhibited the highest activity under visible illumination. Besides the excellent activity, the recycling test (see Figure 7) also demonstrated that this catalyst was quite stable during liquid-phase photocatalysis since no significant decrease in activity was observed even after being used repetitively for 10 times, showing a good potential in practical application.

Conclusions

This work supplied a new approach to prepare Bi₂O₃/TiO₂ with ordered mesoporous structure and highly crystallized anatase based on the EISA method. Such Bi₂O₃/TiO₂ exhibited high photocatalytic activity under visible light irradiation owing to the strong photosensitizing effect of Bi₂O₃ and the unique structural characteristics. On one hand, the Bi₂O₃-photosensitization caused strong spectral response in the visible region. On the other hand, the high surface area and the ordered mesoporous channels enhanced light harvesting, reactant adsorption, and diffusion. Furthermore, the highly crystallized anatase facilitated the transfer of photoelectrons from bulk to surface and thus could inhibit the recombination between photoelectrons and holes, leading to the enhanced quantum efficiency. Other photosensitized TiO₂ visible photocatalysts could also be synthesized by the EISA method, which offers more opportunities for practical application in environmental cleaning.

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